

Certificate



in accordance with DIN 6701 to demonstrate the suitability
of the user-company for manufacturing adhesive bonds
on rail vehicles and parts of rail vehicles

Accredited certification body
according to DIN EN ISO/IEC 17065
(DAkkS D-ZE-20147-01-00)

Company:	KNORR-BREMSE Hungária Kft.
Location:	Helsinki út 105 Budapest 1238 HUNGARY
Validity:	Class A2 Construction Process design Manufacture Repair
Main function:	F, S
Pre-treatment methods:	Zinc-Phosphating
Production methods:	SO, TK, HU, AN
Test methods:	DT, VIS, WT, Leakage Tests
Degree of mechanization: (See code table A-Z-Guideline)	M
Supervisors:	S. annex
Remarks:	Bonding processes according to DIN 6701 are carried out in approved areas of the following production sites: "New Factory" / Helsinki út 105 "Old Factory" / Helsinki út 86
Certificate no.:	CERT/6701/A2/F4-1/2023/350
Valid from:	March 08, 2023
Valid until:	January 12, 2026
Issued on:	March 08, 2023
Changed on:	March 30, 2023

Krzysztof Klag
Certifier TBBCert



Dieses Zertifikat ist nur gültig in Verbindung mit dem aktuellen Eintrag im Online-Register.
This certificate is only valid in combination with the current entry in the Online-Register.

General Regulations

The new application has to be submitted to the certification body at least **two month** before the certificate expires if the suitability of the user-company shall be certificated furthermore.

Changes within the time of validity of the certificate

If the address of the user-company or company site, the class of the certificate, supervisors or the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate.

The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under "pretreatment methods", "production processes", "test methods" and "degree of mechanisation". The certification body decides whether to check the changes on-site and whether it is necessary to change the certificate.

Withdrawal of the certificate

The German railway authority or the certification body can withdraw certificate if:

- 1) There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
- 2) There is a serious shortcoming in the supervision of the adhesive bonding work as required by this standard;
- 3) There is no authorised supervision of the adhesive bonding work;
- 4) The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
- 6) The period of validity has expired;
- 7) The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body. The certification body has to inform the German railway authority EBA.

Distribution

1. Submitter (original)
2. EBA, German railway authority (copy)
3. Folder (copy)

Annex

Number of Certificate: CERT/6701/A2/F4-1/2023/350

Supervisor in Charge (SiC): Mr. Gábor Mets, born on August 23, 1981 / EAS

Equally Authorized Supervisor: Mr. Attila Farkas, born on July 31, 1979 / EAS

Other Supervisors: -