



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0012.007

DVS ZERT GmbH hereby certifies that the welding company

Knorr-Bremse España S.A.
Parque Empresarial La Carpentania, Miguel Faraday1
28906 Getafe (Madrid)
Spain

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, S

in the range indicated in the annex.

validity: 2023-02-13 until 2026-02-12

Düsseldorf, 2023-02-13
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DERKS

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Remarks |
|--|--|------------------------------|---------|
| 135 | 8 | t = 1 - 6 mm | - |
| 141 | 23 8 | t = 1 - 8 mm t = 1 - 6 mm | - - |
| 21 | 22 8 | t = 2 mm t = 1 - 3 mm | - - |
| 786 | 22, 8 | D = 6 mm | - |

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

José Ignacio Martin Martin, IWE born: 1970-10-11

1st deputy(ies) of the responsible welding coordinator(s):

Manuel Jiménez Pintos, Level A (IWT) born: 1976-10-17

Others deputies:

-

Remarks:

The welding coordinators José Ignacio Martin Martin, Manuel Jiménez Pintos are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/012/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.