

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0012.007

DVS ZERT GmbH hereby certifies that the welding company

Knorr-Bremse España S.A.
Parque Empresarial La Carpentania, Miguel Faraday1
28906 Getafe (Madrid)
Spain

fulfills the requirements for the scope according to

EN 15085-2 classification level CL1 in the type of activity D, P, S

in the range indicated in the annex.

validity: 2023-02-13 until 2026-02-12

Düsseldorf, 2023-02-13 Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DERKS

Dipl.-Ing. GURSCHKE Head of certification body





Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	8	t = 1 - 6 mm	~
141	23 8	t = 1 - 8 mm t = 1 - 6 mm	-
21	22 8	t = 2 mm t = 1 - 3 mm	-
786	22, 8	D = 6 mm	

Area of Application:

· New build of components for railway vehicles

Responsible welding coordinator(s):

José Ignacio Martin Martin, IWE

born: 1970-10-11

1st deputy(ies) of the responsible welding coordinator(s):

Manuel Jiménez Pintos, Level A (IWT)

born: 1976-10-17

Others deputies:

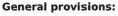
Remarks:

The welding coordinators José Ignacio Martin Martin, Manuel Jiménez Pintos are authorised, within the scope of this certificate, to test

welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/012/17/3



The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.



