

Production Control Quality requirements for welding Certificate

Certificate no. FC-3834-13425
Enclosure 1

Issued to

Knorr-Bremse Rail Systems Denmark ApS

Augustenborggade 30
8000 Aarhus C
Denmark

The certificate's area of application:

- | | |
|---------------------------------------|--|
| Products: | • See certificate |
| Product standards/specification: | • DS/EN 15085 series and customers specifications and requirements |
| Material groups acc. to ISO/TR 15608: | • 1.1, 1.2, 1.3, 1.4, 8.1 and 23 |
| Welding processes acc. to ISO 4063: | • 131, 135, 136 and 141 |
| Material thicknesses, mm: | • 1,0 – 50,0 mm |
| Welding procedures: | • DS/EN ISO 15612, DS/EN ISO 15613 and DS/EN ISO 15614 series |
| Welding specifications: | • DS/EN ISO 15609 |

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