

# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2017.0333.007

DVS ZERT GmbH hereby certifies that the welding company

**IFE-VICTALL Railway Vehicle Door Systems  
(Qingdao) Co., Ltd.  
No. 2, Xinghai Branch Road, Huanhai Economical and  
Technical Developing Zone, Chengyang District  
266108 Qingdao, Shandong Province  
China**

fulfills the requirements  
for the scope according to


**EN 15085-2:2020 classification level CL1  
in the type of activity D, P, S**

in the range indicated in the annex.

validity: 2023-11-01 until 2026-10-31

Düsseldorf, 2023-11-01  
Place and date of issue

Lead auditor: GAO



Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23 23/24 23/24	t = 1.5 - 6 mm t = 1.5 - 6 mm t ≥ 1.5 mm	- FW BW
141	23 23, 23/24 23/24	t = 1.5 - 6 mm t = 1.5 - 40 mm t = 1.5 - 8 mm	FW BW FW

### Area of Application:

- Design of components for railway vehicles
- New build of components for railway vehicles
- Purchase and supply of welded components

### Responsible welding coordinator(s):

Libo Geng, IWE

born: 1978-04-30

### 1st deputy(ies) of the responsible welding coordinator(s):

Yue Yan, IWE

born: 1982-04-15

### Others deputies:

Xiaoshu Gou, IWS  
Qingyong Duan, IWS

born: 1982-05-17  
born: 1985-11-03

### Remarks:

### Register no.:

DVSZERT/15085/CL1/333/17/2

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.