

# Certificate



in accordance with DIN 6701 to demonstrate the suitability of the user-company for manufacturing adhesive bonds on rail vehicles and parts of rail vehicles

Accredited Certification Body  
according to DIN EN ISO/IEC 17065  
(DAkkS D-ZE-20147-01-00)

<b>Company:</b>	<b>Knorr-Bremse GmbH</b>
<b>Location:</b>	<b>Beethovengasse 43-45 2340 Mödling AUSTRIA</b>
<b>Validity:</b>	<b>Class A1</b> - Subcontracting: Purchasing, Sale and Assembly of Bonded Components - Subcontracting: Commissioning Third Parties  <b>Class A2</b> - Product Design (Pre-Production) - Process Design (Pre-Production) - Manufacture (In-Production) - Maintenance and Repair (Post-Production)
<b>Main Function:</b>	F, S
<b>Pre-Treatment Methods:</b>	-
<b>Production Methods:</b>	SO, TK, HU, AN
<b>Test Methods:</b>	DT, NDT
<b>Degree of Mechanization:</b>	M
(See code table A-Z-Guideline)	
<b>Adhesive Bonding Coordinators:</b>	S. annex
<b>Remarks:</b>	DIN 6701-relevant processes of the KB Munich site will be coordinated by the KB Mödling site with immediate effect.
<b>Certificate no.:</b>	CERT/6701/A1/F4-4/2021/68
<b>Valid from:</b>	07 October 2021
<b>Valid until:</b>	09 October 2024
<b>Issued on:</b>	07 October 2021
<b>Changed on:</b>	19 September 2023

Christian Schuch  
Deputy Head of Certification Body



Dieses Zertifikat ist nur gültig in Verbindung mit dem aktuellen Eintrag im Online-Register.  
This certificate is only valid in combination with the current entry in the Online-Register.

## General Regulations

This certificate is only valid in combination with the current entry in the Online-Register [www.en17460.com](http://www.en17460.com). In case of deviations, the entry in the Online-Register [www.en17460.com](http://www.en17460.com) always applies.

For recertification, a new application must be submitted to the certification body at least **two months before** the expiry date.

Personal data of the Adhesive Bonding Coordinators are listed on the 3rd page (and any subsequent pages) of this certificate. If this certificate is to be published or made available to third parties, it is the responsibility of the certificate holder to comply with the applicable data protection regulations.

Note: In order to prove certification, it is not necessary to publish personal data of the Adhesive Bonding Coordinators or make them accessible to third parties.

## Changes within the time of validity of the certificate

The certified company is obliged to inform the Certification Body without delay of all changes affecting the scope and area of validity of the certificate issued as soon as they become known. This applies in particular to:

- Class
- Scope
- Adhesive Bonding Coordinators and Deputies
- Legal form and organisation of the company
- Address data of the company
- Essential changes in the company areas in which bonding according to EN 17460 is carried out
- Essential changes in the EN 17460 relevant processes

## Withdrawal of the certificate

The certification body may withdraw this certificate if:

- 1) there is a serious shortcoming in the execution of the adhesive bonding work as required by this standard,
- 2) there is a serious shortcoming in the supervision of the adhesive bonding work as required by this standard,
- 3) there is no authorised supervision of the adhesive bonding work,
- 4) the employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard,
- 5) other conditions required by this standard are no longer fulfilled,
- 6) the period of validity has expired,
- 7) the user-company renounces the certificate.

Personal data of the Adhesive Bonding Coordinators are listed on this page (and any subsequent pages) of this certificate. If this certificate is to be published or made available to third parties, it is the responsibility of the certificate holder to comply with the applicable data protection regulations.

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## Annex

<b>Number of Certificate:</b>	CERT/6701/A1/F4-4/2021/68
<b>Responsible Adhesive Bonding Coordinator (rABC):</b>	Mr. Christian Tallera, born on 13 February 1969 / EAS
<b>Adhesive Bonding Coordinators (ABC) / Deputies / equally authorized:</b>	Mr. Michael Kassan, born on 21 September 1971 / EAS (Engineering and Manufacturing) Mr. Vadym Strasser, born on 03 September 1984 / EAE / external Mr. Tomáš Konečný, born on 03 April 1980 / EAE / external Mr. Jörg Feige, born on 27 May 1969 / EAS / external
<b>Adhesive Bonding Coordinators (ABC) / Deputies / non-equally authorized:</b>	-