



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2023.0026.006

DVS ZERT GmbH hereby certifies that the welding company

KNORR-BREMSE Polska Sp. z o. o.
Innowacyjna 2
35-502 Rzeszow
Poland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P, S

in the range indicated in the annex.

validity: 2026-05-20 until 2029-05-04

Düsseldorf, 2026-05-20
Place and date of issue

Lead auditor: M.Eng. KOLODZIEJ

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
135	8.1	t = 1.4 - 8 mm	FW
141	8.1	t = 0.7 - 2 mm	FW
		t = 0.7 - 2 mm	FW
		D ≥ 8 mm	
		t = 0.75 - 3 mm	BW
		t = 1 - 8 mm	BW
		t = 1.4 - 8 mm	FW
		D ≥ 15 mm	
21	-	t ≥ 0.7 mm	CrAl14-4 nach DIN17470, Lap Joint
	43	t = 0.6 - 0.8 mm	Lap Joint
	8.1	t = 0.5 - 3 mm	Lap Joint
	8.2	t = 0.5 - 1.5 mm	Lap Joint
22	8.2	t = 0.5 - 1.5 mm	Lap Joint

Area of Application:

- New build of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Pawel Szczepanik, IWE

born: 1980-04-14

1st deputy(ies) of the responsible welding coordinator(s):

Maciej Urbanik, Level C (IWE)

born: 1987-12-22

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL1/026/23/1A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.