

# Certificate



on the proof of suitability for bonding  
of rail vehicles and their components according to EN 17460

Accredited Certification Body  
according to DIN EN ISO/IEC 17065  
(DAkkS D-ZE-20147-01-00)

**Company:** **KNORR-BREMSE Hungária Kft.**

**Location:** **Helsinki út 105  
Budapest 1238  
HUNGARY**

**Validity:** **Class A2**  
- Product Design (Pre-Production)  
- Process Design (Pre-Production)  
- Manufacture (In-Production)  
- Maintenance and Repair (Post-Production)

**Main Function:** **F, S**

**Pre-Treatment Methods:** **Zinc-Phosphating**

**Production Methods:** **SO, TK, HU, AN**

**Test Methods:** **DT, VIS, PC, WT, Leakage Tests**

**Degree of Mechanization:** **TM, M**

(See code table A-Z-Guideline)

**Adhesive Bonding**

**Coordinators:** **S. annex**

**Remarks:**

Bonding processes according to EN 17460 are carried out in approved adhesive bonding areas of the following production sites:  
"New Factory" / Helsinki út 105 – Brake Control Gluing Area  
"Old Factory" / Helsinki út 86  
Product design without calculation.

**Certificate no.:** **CERT/17460/A2/F4-3/2023/350**

**Valid from:** **08 March 2023**

**Valid until:** **12 February 2026**

**Issued on:** **08 March 2023**

**Changed on:** **05 January 2026**

Frank Stein  
Head of Certification Body



Dieses Zertifikat ist nur gültig in Verbindung mit dem aktuellen Eintrag im Online-Register.  
This certificate is only valid in combination with the current entry in the Online-Register.

# General Regulations

This certificate is only valid in combination with the current entry in the Online-Register [www.en17460.com](http://www.en17460.com). In case of deviations, the entry in the Online-Register [www.en17460.com](http://www.en17460.com) always applies.

For recertification, a new application must be submitted to the certification body at least **two months before** the expiry date.

Personal data of the Adhesive Bonding Coordinators are listed on the 3rd page (and any subsequent pages) of this certificate. If this certificate is to be published or made available to third parties, it is the responsibility of the certificate holder to comply with the applicable data protection regulations.

Note: In order to prove certification, it is not necessary to publish personal data of the Adhesive Bonding Coordinators or make them accessible to third parties.

## Changes within the time of validity of the certificate

The certified company is obliged to inform the Certification Body without delay of all changes affecting the scope and area of validity of the certificate issued as soon as they become known. This applies in particular to:

- Class
- Scope
- Adhesive Bonding Coordinators and Deputies
- Legal form and organisation of the company
- Address data of the company
- Essential changes in the company areas in which bonding according to EN 17460 is carried out
- Essential changes in the EN 17460 relevant processes

## Withdrawal of the certificate

The certification body may withdraw this certificate if:

- 1) there is a serious shortcoming in the execution of the adhesive bonding work as required by this standard,
- 2) there is a serious shortcoming in the supervision of the adhesive bonding work as required by this standard,
- 3) there is no authorised supervision of the adhesive bonding work,
- 4) the employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard,
- 5) other conditions required by this standard are no longer fulfilled,
- 6) the period of validity has expired,
- 7) the user-company renounces the certificate.

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## Annex

**Number of Certificate:** CERT/17460/A2/F4-3/2023/350

**Responsible Adhesive Bonding Coordinator (rABC):** Mr. Gábor Mets, born on 23 August 1981 / EAS

**Adhesive Bonding Coordinator (ABC) / Deputy / equally authorized:** Mr. Kálmán Karcza, born on 02 May 1978 / EAS

**Adhesive Bonding Coordinators (ABC) / Deputies / non-equally authorized:** -

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