



CERTIFICATE

Bureau Veritas Certification Holding SAS - UK Branch certifies that the Management System of

Knorr-Bremse Systeme für Schienenfahrzeuge GmbH

Moosacher Straße 80, 80809 München, Germany

has been audited and found to be in accordance with the requirements of the management system standards detailed below

ISO 9001:2015

Scope of certification:

Design and Development, Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Braking Systems, Coupling Systems, Automatic Entrance Systems, HVAC Systems, Contactors, Disconnectors, DC High Speed Circuit Breakers, Power Resistors, Power Electric and Electronic Components, Onboard Equipment, Control Systems, Brake Blocks, Disc Brake Pads, Sanitary Systems, Signaling Systems and Wiper Systems for the Railway Sector. Supply of Braking Systems for Commercial Vehicles

This is a multi-site certificate, additional site(s) are listed on the next page(s)

Certificate number:
DE015051

Original certification date:
01-October-1993

Last certification cycle expiry date:
17-December-2024

Recertification audit date:
01-August-2024

Current cycle start date:
18-December-2024

Expiry date:
17-December-2027

(Subject to the continued satisfactory operation of the organisation's Management System)

Version: 2

Issue Date:
10-April-2026

Signed on behalf of BVCH SAS UK Branch



0008

Accredited entity: Bureau Veritas Certification Holding SAS - UK Branch 5th Floor, 100 Lower Thames Street, London, EC3 6DL, United Kingdom

Local office: Willy-Brandt-Straße 55 D-20457 Hamburg

To check this certificate validity please call: +49 - (0)40 2362 5701



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Knorr-Bremse Systeme für Schienenfahrzeuge GmbH

ISO 9001:2015

Scope of Certification:

Site Name	Site Address	Site Scope
1. Knorr-Bremse Systeme für Schienenfahrzeuge GmbH	Moosacher Straße 80, 80809 München, Germany	Design and Development, Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Braking Systems and Coupling Systems for the Railway Sector
2. Knorr-Bremse Berlin Zweigniederlassung der Knorr-Bremse Systeme für Schienenfahrzeuge GmbH	Georg-Knorr-Str. 4, 12681 Berlin, Germany	Manufacturing, Commissioning, Maintenance and Customer Service of Braking Systems for the Railway Sector
3. Knorr-Bremse Vasúti Jármű Rendszerek Hungária Kft	Helsinki ut 105, 1238 Budapest, Hungary	Design and Development, Manufacturing, Sales, Commissioning, Maintenance and Service of Braking Systems and Coupling Systems for the Railway Sector
4. Knorr-Bremse GmbH Merak HVAC Austria GmbH	Beethovengasse 43-45, 2340 Mödling, Austria	Design and Development, Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Braking Systems and Components, HVAC-Systems, Sanding Equipment and Wiper/ Washing Systems for the Railway Sector
5. Dr. techn. J. Zelisko GmbH	Beethovengasse 43-45, 2340 Mödling, Austria	Design and Development, Manufacturing, Sales Commissioning, Maintenance and Customer Service of Railway Signaling Systems, Power Electric and Electronic Components, Devices Systems and Software
6. Zelisko Holic	Vysokomytska 1104, 534 01 Holic, Czech Republic	Manufacturing of Power Electric and Electronic Components, Devices Systems and Software
7. Zelisko Sanayi ve Ticaret LTD STI	Sakarya Subesi Arifbey Mah. Cavus Sok. No.:14, 54580 Arifiye Sakarya, TÜRKİYE	Manufacturing and Sales of Power Electric and Electronic Components

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8. Knorr-Bremse Systèmes Ferroviaires France	9, Route de Champigny, 51430 Tinquieux, France	Manufacturing, Sales, Maintenance, Commissioning and Customer Service of Braking Systems as well as Sales, Maintenance, Commissioning and Customer Service of Automatic Entrance Systems, HVAC Systems and Sanitary Systems for the Railway Sector
9. Knorr-Bremse Rail Systems Italia s.r.l.	Via San Quirico 199/1, 50013 Campi Bisenzio (FI), Italy	Design and Development, Manufacturing, Sales Commissioning, Maintenance and Customer Service of Braking Systems, On Board Systems and Toilet Equipment for the Railway Sector. Sales, Commissioning, Maintenance and Customer Service of Automatic Entrance Systems, HVAC, Couplers for the Railway Sector
10. Knorr-Bremse Systemy Pojazdów Szynowych Sp. z o.o.	Leona Henryka Sternbacha 1, 30-394 Kraków, Poland	Design and Development, Sales, Maintenance and Customer Service of Braking Systems, and Sales for Power Electrics, Sanitary Systems and HVAC Systems for the Railway Sector
11. Knorr-Bremse Systemy Pojazdów Szynowych Sp. z o.o.	Innowacyjna 2, 35-502 Rzeszów, Poland	Manufacturing, Maintenance and Customer Service of Braking Systems, Power Electrics, Sanitary Systems and HVAC Systems for the Railway Sector
12. Knorr-Bremse Rail Systems (UK) Ltd. Merak HVAC (UK) Ltd.	Westinghouse Way, Hampton Park East, Wiltshire, SN126TL Melksham, United Kingdom	Design and Development, Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Braking Systems for the Railway Sector. Design and Development, Sales, Commissioning, and Assembly, Customer Service of Platform Screen Doors at Customer Sites. Sales and Commissioning of HVAC Systems for the Railway Sector. Sales and Customer Service of Sanitary Systems for the Railway Sector.

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13. Knorr-Bremse Rail Systems Machining (UK) Ltd.	Unit 16, Edinburgh Way Leaffield Industrial Estate, SN 9XZ Corsham, United Kingdom	Manufacturing and Refurbishment of Precision Engineered Products, including Railway Brake Control Equipment, Pneumatic Manifolds and High Precision Engineered Parts, Using 3D Modelling Technology on Multi-Axis CNC Machines
14. Knorr-Bremse Rail Systems (UK) Ltd.	Unit 1, Hendham Vale Industrial Park, Hazelbottom Road, M8 0GF Manchester, United Kingdom	Manufacturing of Railway Brake Blocks
15. Merak HVAC UK Ltd.	Unit 1 Porte Marsh Industrial Estate, Carnegie Road, SN11 9PS Calne, United Kingdom	Maintenance and Customer Service of HVAC Systems for the Railway Sector
16. Knorr-Bremse España S.A. Knorr-Bremse Rail Systems España S.A.U.	Miguel Faraday 1, 28906 Getafe (Madrid), SPAIN	Design and Development, Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Brakes and HVAC Systems for the Railway Sector. Sales, Commissioning, Maintenance and Customer Service for Automatic Entrance Systems for Rail Vehicles as well as Platform Screen Doors
17. Establecimiento Penitenciario de Ocaña	C/Martires, 4-6, 45300 Ocaña, SPAIN	Manufacturing of HVAC-Systems for the Railway Sector
18. Centro Penitenciario Madrid IV Navalcarnero	Carretera N-V, Km 27.7, 28600 Navalcarnero, Madrid, SPAIN	
19. Knorr-Bremse Pamplona, S.L.U.	Poligono Industrial de Agustinos Calle G, S/N, 31013 (Navarra) Pamplona, SPAIN	Design and development, Manufacturing of Brake Blocks and Disc Brake Pads for Railway Applications
20. Knorr-Bremse Rail Systems Schweiz AG	Hertistrasse 31, CH-8304 Wallisellen, Switzerland	Design and Development, Sales, Maintenance and Customer Service of Braking Systems and Maintenance of Automatic Entrance Systems for the Railway Sector

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21. Selectron Systems AG	Bernstrasse 70, 3250 Lyss, Switzerland	Design and Development, Sales, Commissioning and Customer Service of Control Systems for the Railway Sector
22. Selectron Systems Italia s.r.l.	Via Tavagnacco 83/30, 33100 Udine, Italy	Design and Development of Communication and Control Systems for the Railway Sector
23. Microelettrica Scientifica S.P.A.	Via Lucania, 2/4/6/8, 20090 Buccinasco MI, Italy	Design, Manufacturing and After Sales Service of Contactors, Disconnectors, DC High Speed Circuit Breakers, Power Resistors, Relays, Transducer and Switchgears for DC Traction Applications for Railway and Industrial Market
24. Knorr-Bremse Rail Systems Sweden AB	Traktorvägen 8, 226 60 Lund, Sweden	Sales, Aftermarket, Customer Service and Maintenance of Braking Systems, Automatic Entrance Systems and HVAC Systems for the Railway Sector
25. Knorr Bremse Raylı Sistemler San. ve Tic. Ltd.Şti.	Macun Mah. 223. Cad. No:10/1, 06105 Yenimahalle/Ankara, TÜRKİYE	Sales, Commissioning, Maintenance and Customer Service of Braking Systems for the Railway Sector
26. Heine Resistors GmbH	Otto-Mohr-Str. 5, 01237 Dresden, Germany	Design and Development, Manufacturing and Sales of Resistors for the Railway Sector and Industry Applications
27. Knorr-Bremse GmbH Division IFE Automatic Door Systems	33 a Strasse 1, 3331 Kematen, Austria	Design and Development, Sales, Commissioning, Maintenance and Customer Service of Automatic Entrance Systems for the Railway Sector
28. IFE-CR, a.s.	Evropska 839, 66442 Modrice, Czech Republic	Design and Development, Manufacturing and Maintenance of Automatic Entrance Systems for the Railway Sector
29. Knorr-Bremse GmbH Division IFE Automatic Door Systems	Georg-Knorr-Str. 4, D 12681 Berlin, Germany	Sales, Commissioning, Maintenance and Customer Service of Automatic Entrance Systems for the Railway Sector

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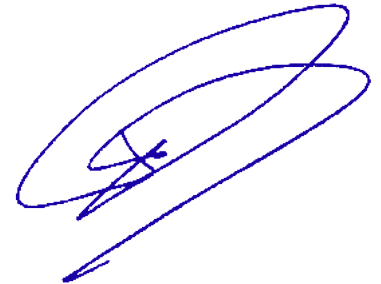
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30. Knorr-Bremse SRL	Sos. Vitan-Bârzești nr 9A, sector 4, RO-042122 București, Romania	Sales, Maintenance and Customer Service of Braking Systems for the Railway Sector
31. Knorr-Bremse SA Pty. Ltd.	3 Derrick Road, 1619 Spartan, Kempton Park, South Africa	Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Braking Systems for the Railway Sector. Supply of Brake Equipment for Medium and Heavy Commercial Vehicles
32. Knorr-Bremse Rail Canada Inc.	155, Avenue Industrielle, (Quebec) G0R 1Z0 La Pocatiere, Canada	Design and Development, Manufacturing and Customer Service of Braking Systems, HVAC Systems, Power Electric and Electronic Components, Onboard Equipment and Control Systems for the Railway Sector
33. Knorr Brake Company, LLC Merak North America LLC	1 Arthur Peck Drive, Maryland 21157 Westminster, USA	Design and Development, Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Braking Systems, HVAC Systems, Automatic Entrance Systems for the Railway Sector. Sales and Customer Service of Sanitary Systems for the Railway Sector. Manufacturing and After Sales Service of Contactors, Disconnectors, DC High Speed Circuit Breakers, Power Resistors, Switchgears for DC Traction Applications for Railway and Industrial Markets
34. Knorr Brake Company LLC., Union City	29471 Kohoutek Way, 94587 Union City, California, United States	Maintenance and Customer Service of Braking Systems, HVAC Systems for the Railway Sector
35. Anchor Brake Shoe Company, LLC, A Division of New York Air Brake	1920 Downs Drive, Illinois 60185 West Chicago, USA	Design and Development, Manufacturing and Supply of High/Low Friction Brake Shoes and Tread Conditioning High Capacity Brake Shoes for Railway Applications
36. New York Air Brake LLC	748 Starbuck Ave, Watertown, 13601 New York, United States	Design and Development, Manufacturing, Sales and Customer Service of Pneumatic, Electro-Pneumatic and Hydraulic Brake Equipment as well as Manufacturing and Customer Service of Sanitary Systems for the Railway Sector

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37. Premtec Division (NYAB)	115 Summit Park Drive, 28147 Salisbury, North Carolina, United States	Manufacturing of Air Brake Hoses. Manufacturing, Service and Repair of Railway Braking Systems and Components
38. Kansas City Service Center (NYAB)	701 North Parkway Drive, Building #11, 64150 Riverside, Missouri, United States	Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Braking Systems for the Railway Sector
39. Knorr-Bremse Rail Mexico (NYAB)	Calle Mexico #400, Col. Parque Industrial, 26220 Acuña, Mexico	Manufacturing of Railway Braking Systems and Components
40. New York Air Brake, Train Dynamic Systems Division	7301 State Highway, 161 Suite 198, Texas 75063 Irving, United States	Systems and Software Development for Train Handling and Energy Management Systems
41. Knorr-Bremse Sistemas para Veículos Ferroviários Ltda	Via Cyrineu Tonolli, 1519, Nova Era, 13295-970 Itupeva/SP, Brazil	Development, Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Braking Systems and Automatic Entrance Systems for the Railway Sector
42. Knorr-Bremse Sistemas para Veículos Ferroviários Ltda. (filial Rio Claro)	Service Center, Av. 8a, 5, 13506-760, Rio Claro Sao Paulo, Brazil	Sales, Maintenance and Customer Service of Braking Systems for the Railway Sector.
43. Knorr-Bremse India Pvt. Ltd. Merak Sigma HVAC India Pvt. Ltd.	51/4 KM Stone, Village & PO Baghola, Delhi-Mathura Road (NH2), Palwal 121102 Haryana, India	Manufacturing, Sales, Maintenance and Customer Service of Braking Systems, Entrance Systems and various Onboard Equipment for the Railway Sector. Design and Development, Manufacturing, Sales and Customer Service of Shock Absorbers, Heating Ventilation and Air Conditioning (HVAC) and Sanitary Systems for the Railway Sector
44. Knorr-Bremse Technology Center India Private Limited	Building A, Terminal One, Survey No 256/6/1 & 256/7, MIDC Phase 1 Main Road, Hinjewadi, 411 057, Maharashtra Pune, India	Design and Development of Brake Systems, Automatic Entrance Systems, HVAC (Heating, Ventilation and Air Conditioning), TCMS (Train Control and Management System) and Digital Products business areas for the Railway Sector

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45. Knorr-Bremse Rail Systems Japan Ltd.	7F Nittochi Nishishinjuku Bldg. 6-10-1 Nishishinjuku, 160-0023 Shinjuku-ku, Tokyo, JAPAN	Sales, Commissioning and Customer Service of Braking Systems, Automatic Entrance Systems, HVAC Systems, Power Electric and Electronic Components, Onboard Equipment, Sanitary Systems, Brake Blocks and Disc Brake Pads for the Railway Sector
46. Knorr-Bremse Rail Systems Japan Ltd.	6-22-1 Nissai Hanamizuki, 350-0269 Sakado-shi, Saitama, JAPAN	Commissioning, Maintenance and Customer Service of Braking Systems, Automatic Entrance Systems, HVAC Systems, Power Electric and Electronic Components, Onboard Equipment, Sanitary Systems, Brake Blocks and Disc Brake Pads for the Railway Sector
47. Knorr-Bremse Rail Systems Japan Ltd. Kansai Office	604 Kobe Shosen Mitsui Bldg. Kaigandori 5, 650-0024 Chuo-ku, Kobe-shi Hyogo, JAPAN	
48. Knorr-Bremse Rail Systems Korea Ltd.	7F Hanrim Bldg. #336, Dongho-ro, Jung-gu, Seoul, Korea, 04560 Seoul, Korea	Sales, Production, Service, Supply and Maintenance of Braking, Automatic Entrance and HVAC Systems for the Railway Sector
49. Knorr-Bremse Australia Pty Ltd Merak HVAC Australia Pty. Ltd.	23 - 29 Factory Street, New South Wales 2142, Granville, Australia	Design and Development, Manufacturing, Sales, Commissioning, Maintenance and Customer Service of Braking Systems, Automatic Entrance Systems for the Railway Sector. Supply of Braking Systems for Commercial Vehicles. Design and Development, Manufacturing, Sales Commissioning, Maintenance and Customer Service of HVAC Systems for the Mining, Industrial, Defence and Railway Sector.
50. Knorr-Bremse Australia Pty Ltd Merak HVAC Australia Pty. Ltd.	9-13 Stoney Way, Victoria 3030, Derrimut, Australia	Manufacturing, Commissioning, Maintenance and Customer Service of Braking Systems and Automatic Entrance Systems for the Railway Sector. Manufacturing, Commissioning, Maintenance and Customer Service of HVAC Systems for the Mining, Industrial, Defence and Railway Sector.

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52. Knorr-Bremse Australia Pty Ltd	141 Colemans Road, South Victoria 3175, Dandenong, Australia	Application Engineering and Supply of Braking Systems for Commercial Vehicles
53. Merak HVAC Australia Pty. Ltd.	719 Boundary Road, Queensland 4076, Darra, Australia	Manufacturing, Commissioning, Maintenance and Customer Service of HVAC Systems for the Mining, Industrial, Defence and Railway Sector.
54. Merak HVAC Australia Pty. Ltd.	50 Enterprise Street, Paget, Queensland 4740, Mackay, Australia	Maintenance of HVAC Systems for the Mining, Industrial, Defence and Railway Sector

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